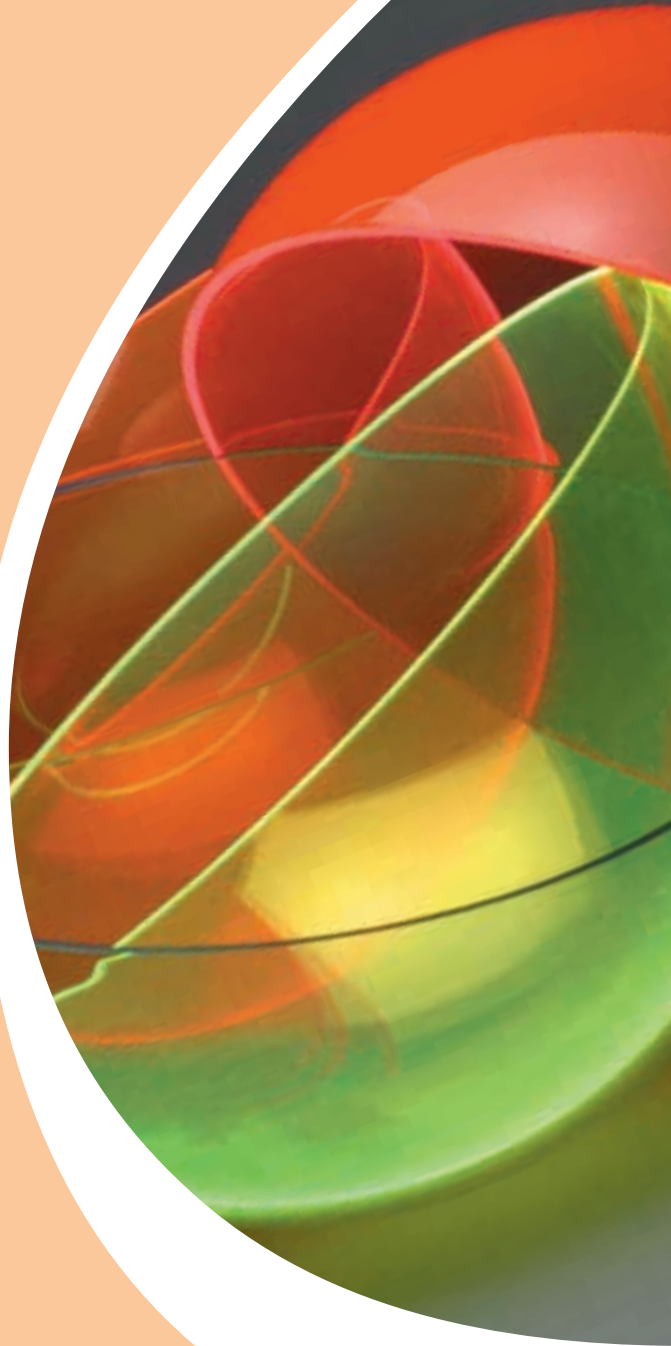


PERSPEX®
FROM LUCITE®

Product range
Lieferprogramm
Catalogue Produits



LUCITE®
The source of inspiration

PERSPEX® FABRICATION SOLUTIONS

Perspex® from Lucite® is the Lucite International Trade Mark for cast and extruded acrylic sheet manufactured to specified and consistently high quality standards.

Perspex® acrylic sheet is available in a wide range of variants, including Perspex cast sheet, Perspex® extruded sheet, and a range of special Perspex® products for specific applications.

Perspex® is manufactured by Lucite International in the UK, France and South Africa and is sold world-wide through a network of distributors and agents.

Standard Products

These are products manufactured on a regular basis, including a range of the most popular colours, thickness and sheet sizes. These are generally available from stock.

Custom Products

These products are specially made to order to meet particular needs. Lead-times and minimum order quantities may vary depending on the variant. Specific information on any of the products in our custom range can be obtained either from your usual Perspex® distributor or from your nearest Lucite International sales office. Lucite International sales offices are listed on the last page.

GUARANTEED QUALITY

All cast Perspex® from Lucite® products are manufactured to exceptionally high quality standards and to quality systems meeting BS EN ISO 9002. We guarantee our Perspex® clear, opal and most coloured sheets for 10 years. Contact your local Lucite International sales office for guarantees for individual grades and colours.

SAFETY

When handled and used correctly, Perspex® from Lucite® is perfectly safe in use. However Perspex® is a hard material and care must be taken to avoid contact with sharp edges. Lucite International recommends the use of approved safety equipment when handling Perspex® sheet – including eye and hand protection.

Before handling Perspex® sheet you are advised to read the appropriate Material Safety Data Sheets and other Health and Safety advice available from your Perspex® distributor or from your Lucite International sales office.

Talk to us
Tel: 01254 874000
info@lucitesolutions.com
www.lucitesolutions.com

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COLOUR

The Perspex® from Lucite® colour range is almost limitless due to the batch process used for cast sheet manufacture. Standard colours are readily available whilst Custom range colours are available for a minimum quantity of 16 to 19 sheets, depending on thickness. New colours can be specially matched and supplied made to order. Please check with your nearest Lucite International sales office for further details.

LIGHT TRANSMISSION

When light transmission (LT) figures are given, they are for a nominal 3 mm thickness. The light transmission of Perspex® varies according to thickness. Colour numbers with the letter “T” are constant transmission products. This means that the product has the same light transmission throughout the thickness range.

DIMENSIONAL TOLERANCES

PERSPEX® Cast Acrylic Sheet

Perspex® from Lucite® is manufactured in accordance with ISO 7823-1, which means for the thickness range of 2 to 25 mm, a production tolerance of $\pm 10\%$ plus 0.4 mm eg. 8 mm cast sheet could vary from 6.8 mm to 9.2 mm.

The thickness tolerance of Perspex® block varies from 0/+4 to 0/+7 mm according to thickness. Perspex® supplied directly from Lucite International has a standard cutting tolerance of 0/+6 mm for all standard size sheet. For larger sheet the cutting tolerance is 0/+0.3% on length and width. The maximum difference between the two measured diagonals shall not be greater than 1 mm per 800 mm edge length.

PERSPEX® XT Extruded Acrylic Sheet

Perspex® XT is manufactured in accordance with ISO 7823-2, i.e. to a thickness tolerance of $\pm 10\%$ for thicknesses below 3 mm and $\pm 5\%$ for thicknesses of 3mm and above.

The cutting tolerance for standard sheet cut on line is 0/+9 mm and for over-length the tolerance is 0/+0.3%.

AVAILABILITY OF STANDARD AND CUT TO SIZE SHEET

Information on lead times, minimum item quantities, minimum order quantities and the availability of cut to size sheet is available from your nearest sales office or distributor.

TRACEABILITY

All Perspex® from Lucite® products are traceable through the unique batch numbering system which is printed onto the masking of full size sheet.

No part of this document either text or graphics, may be reproduced in any form without written permission from Lucite International. Values quoted for properties of Perspex® are results of tests on representative samples and do not constitute a specification.

Users of Perspex® from Lucite® are recommended to consult the appropriate Lucite International **MSDS** which is obtainable from your supplier. Users of other materials mentioned in this publication but not produced by Lucite International are advised to obtain Health and Safety information from the suppliers.

Information contained in this publication or as otherwise supplied to users is believed to be accurate and is given in good faith, but it is for the users to satisfy themselves of the suitability of the product for their own particular purpose. Lucite International gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Lucite International accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patent, Copyright and registered Designs cannot be assumed.

PERSPEX® is a Trademark of the Lucite International Group of Companies.
Our general selling conditions apply.

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Find inspiration.

Choose from over 200 Lucite® solutions on www.lucitesolutions.com

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Key:  Standard Leadtime
 Make to Order Leadtime
 LT % : Light Transmission = 3mm thickness

PERSPEX® FROM LUCITE® CAST ACRYLIC SHEET

Clear sheet - Standard Range

Colour Number	Size - mm	Thickness mm
Clear 000	3050 x 2030	3 4 5 6 8 10 12 15 20 25
	2550 x 2030	2.5 3 4 5 6
	2530 x 1220	2
	2500 x 1200	1.5
	2030 x 1520	3 4 5 6 8 10
	2030 x 1270	2.5 3 4 5 6
	1250 x 1200	1

Clear silk (one side Anti-Reflective) - Standard Range

Colour Number	Size - mm	Thickness mm
Clear Silk 000	3050 x 2030	3 5

Maxi Size Clear sheet - Custom Range

Colour Number	Size - mm	Thickness mm
Clear 0000	3300 x 2500	5 6 8 10 12 15
	3300 x 2400	20 25

Other sizes available.

Super Maxi Size Clear sheet - Custom Range

Colour number	Size - mm	Thickness mm
Clear 000	3500 x 2540	6 8 10 12
	3400 x 2470	15 20

Block - Standard Range

Colour Number	Size - mm	Thickness mm
Clear 0000	2000 x 1500	30
	1800 x 1400	40 50
	1700 x 1400	60

Block - Custom Range

Colour number	Size - mm	Thickness mm
Clear 0000	3000 x 2000	30 35
	2800 x 1800 1800 x 1400	40 45 50 55
	2800 x 1700 1700 x 1400	60
	2600 x 1700 1700 x 1300	62 63.5
	2000 x 1500	35

PERSPEX® Glow Wire* - Custom Range

Colour Number	Size - mm	Thickness mm
GW* 000 Clear	2030 x 1270	8 10 12

*PERSPEX® GW meets the flammability requirements of the IEC 695-2-1 (1991) glow wire test, at 850°C.

Opal White - Standard Range

Colour Number	Size - mm	LT %	Thickness - mm					
Opal/White 1T21	3050 x 2030	3	3					
Opal/White 069	3050 x 2030	9	3	4	5	6	8	10
Opal/White 1T67	3050 x 2030	23	3	4	5			
Opal/White 028	3050 x 2030	26	3	4	5	6		
Opal/White 1T04	3050 x 2030	32	3	4				
Opal/White 050	3050 x 2030	37	3	4	5	6	8	10
	2550 x 2030		3	5				
Opal/White 040	3050 x 2030	51	3	4	5	6		
Opal/White 030	3050 x 2030	70	3	4	5			

Opal/White - Custom Range

Sheet sizes 3050 x 2030 and 2550 x 2030 mm.

Colour Number*	LT %	Thickness mm					
Opal/White 1209	< 1	3	4	5	6		
Opal/White 069	9	3	4	5	8**	10**	
Opal/White 1013	25	3	4	5			
Opal/White 1T02	25	3	4	5	6		
Opal/White 028	26	3	4	5	8**	10**	
Opal/White 1T04	32	3	4	5	6	8**	10**
Opal/White 050	37	4	8**	10**			
Opal/White 040	51	3	4	5	8**	10**	
Opal/White 1TL2	59	3	5				
Opal/White 030	70	3	4	5	6	8**	10**

* Other Opal/White variants are available on request.

** Not available in 2550 x 2030 mm.

Opal/White Silk (one side Anti Reflective) - Standard Range

Sheet sizes 3050 x 2030 mm.

Colour Number	LT %	Thickness - mm
Opal/White SK 040	51	3

Opal/White Silk (one side Anti Reflective) - Custom Range

Sheet sizes 3050 x 2030 mm.

Colour number	LT %	Thickness - mm			
Opal/White SK 069	9	3	4	5	6
Opal/White SK 028	26	3	4	5	6
Opal/White SK 1T04	32	3	4	5	6
Opal/White SK 050	37	3	4	5	6
Opal/White SK 040	51	4	5	6	

*Other Opal/White variants are available on request.

Solid and Translucent Colours - Standard Range

Sheet size 3050 x 2030 mm.

Colour Number	Thickness - mm	Colour Number	Thickness - mm
Ivory 133	3 5	Green 650	3
Yellow 229 250 260 261 2252 2T23	3 5	692	3 5
	3 5	Blue 727 743 744 750 751 7033	3 5
	3 5		3 5
	3 5		3 5
	3 5		3 5
3 5	3 5		
Orange 363	3 5	Grey 9981 Black 962* 9T30	3
Red 431 433 440 4403 4415 4494 4T26 4T55	3 5		3 4 5 10
	3 5		3 5
	3 5		3 5
	3 5		3 5
	3 5		3 5
	3 5		3 5
	3 5		3 5
	3 5		3 5
	3 5		3 5
3 5	3 5		

* Black 962 - transmits infra-red light.

Solid and Translucent Colours - Custom Range

Sheet sizes 3050 x 2030 and 2550 x 2030 mm.

All colours from the standard range, as well as the following, are available in thicknesses 3, 4, 5, 6 mm. The following list represents just a small selection.

Colour Number	Colour Number	Colour Number						
Cream 128 1507 1T58	4T69 4T70 4T71 4T72	Violet 7525 7529						
		Blue 7748 7T0B 7T1B 7T2B 7T5A 7T01 7T02 7T03 7T06 7T09 7T16 7T21 7T22 7T46 7T71 7T61 7T88 7T91 7T96						
Yellow 2148 2160 2162 2T04 2T18 2T19 2T22 2T27 2T32 2T35 2T36 2T42 2T52	Brown 543 5256		Violet 886 8839 8T01					
				Green 635 650 6101 6205 6217 6271 6363 6364 6365 6371				
	Orange 324 3T04 3T10 3T12 3T22				6634 6643 6T09 6T15 6T46 6T54 6T61 6T73 6T74 6T75	Grey 958 9584 9600 9616 9625 9626 9627 9958 9961 9T52		
							Red 4213 4238 4252 4254 4255 4404 4536 4T09 4T11 4T12 4T17 4T26 4T34 4T35 4T43 4T55 4T59	Blue 724 751 7011 7398 7436 7461 7463 7464 7465 7468 7469

* Also available in 3050 x 2030 mm (in thickness 8, 10, 12, 15 and 20 mm).

Transparent Colours and Tints - Standard Range

Sheet size 3050 x 2030 mm.

Colour Number	Thickness - mm
Amber 300	3
Red 4401	3 5
Brown 504	5
5T02	5
Green 6600	3
Glass-Look 6T21	3 4 5 6 8 10
Blue 7703	3 5
7704	3
Neutral 901	3 5
914	3 5
923	3 5
9T01	8
9T13	3 4 5 6 8
9T20	3 5 6 8

Transparent Colours and Tints - Custom Range

Sheet sizes 3050 x 2030 mm.

All colours from the standard range as well as the following are available in thickness 3, 4, 5, 6, 8, 10 and 12 mm .
Other colours as well as special colour matches are available on request. Some tints are available in thicknesses 15, 20 and 25 mm. For outdoor applications contact Lucite International for advice.

Colour Number	Colour Number	Colour Number
Yellow 2202	6T32	9220
	6T43	9T01
	6T49	9T03
Orange 3104	6T52	9T04
3T19	6T66	9T09
3T29	6T69	9T13
Red 4200	6T86	9T20
4T42	Blue 706	9T21
4T49	7198	9T22
4T56	7526	9T23
4T66	7546	9T26
4T76	7700	9T27
4T77	7704	9T35
Brown 504	7526	9T36
508	7546	9T37
5T02	7T22	9T39
5T06	7T27	9T41
5T08	7T3B	9T42
5T18	7T53	9T45
5T22	7T69	9T59
5T23	7T74	9T72
5T24	7T77	9T77
5T33	7T86	9T80
5T35	7T94	9T83
Green 606	7T97	9T84
6600	7T9B	9T85
6T08	Neutral 905	9T86
6T21	923	9T92
6T22		

PERSPEX® Frost - Double Sided Anti Reflective GS (cell cast) Sheet Standard Range

Sheet size 3050 x 2030 mm.

Colour Number		LT%	Thickness mm
Crystal Clear	S2 000	90	3 4 5 6 8 10 15 20
Polar White	S2 030	60	3 5 6 8
Citrus Yellow	S2 2T07	85	3 5
Lemon Sorbet	S2 2T30	63	3 5
Mandarin Orange	S2 3T17	59	3 5
Blush (Pink)	S2 4T46	54	3 5
Chilli Red	S2 4T50	44	3 5
Glacier Green	S2 6T21	74	3 4 5 6 8 10 15 20
Emerald Green	S2 6T59	18	3 5
Sapphire Blue	S2 7T28	17	3 5
Aurora (Violet)	S2 7T58	55	3 5
Electric Blue	S2 7T69	73	5 10
Arctic Blue	S2 7T77	75	3 5

Please check lead time with local sales office or distributor.

Other colours and thicknesses available on request.

PERSPEX® Frost - Double Sided Anti Reflective GS (cell cast) Sheet Custom Range

Sheet size 3050 x 2030 mm.

Colour Number		LT%	Thickness mm
Crystal Clear	S2 000	90	12
Polar White	S2 030	60	10 15 20
Opal	S2 040	55	3 4 5 6
Cream	S2 1T28	45	3 4 5 6 8 10
Citrus Yellow	S2 2T07	85	10
Yellow	S2 2T27	77	3 4 5 6
Lemon Sorbet	S2 2T30	63	10
Mandarin Orange	S2 3T17	59	10
Blush (Pink)	S2 4T46	54	10
Chilli Red	S2 4T50	44	10
Red	S2 4T57	36	3 4 5 6
Brown	S2 5T36	15	3 4 5 6
Emerald Green	S2 6T59	18	10
Green	S2 6T70	12	3 4 5 6
Sapphire Blue	S2 7T28	17	10
Aurora (Violet)	S2 7T58	55	10
Electric Blue	S2 7T69	73	3
Arctic Blue	S2 7T77	75	10 15 20
Grey	S2 923	20	3 4 5 6 8

PERSPEX® Pearlescent - Custom Range

Colour Number	Size - mm	Thickness - mm
Pearl	1PY1	3050 x 2030
Azure	7PY3	3050 x 2030
Candy	4PY5	3050 x 2030
Caramel Gold	5PY0	3050 x 2030
Platinum	9PY2	3050 x 2030

PERSPEX® Fluorescent - Standard Range

Colour Number	Size - mm	Thickness - mm
Solar Yellow 2T32	3050 x 2030	3
Lava Orange 3T19	3050 x 2030	3
Mars Red 4T56	3050 x 2030	3
Acid Green 6T66	3050 x 2030	3
Neptune Blue 7T97	3050 x 2030	3

Not suitable for outdoor applications.

PERSPEX® Fluorescent Anti-Reflective - Standard Range

Colour Number	Size - mm	Thickness - mm
Solar Yellow 2T42	3050 x 2030	3
Lava Orange 3T29	3050 x 2030	3
Mars Red 4T66	3050 x 2030	3
Acid Green 6T86	3050 x 2030	3
Neptune Blue 7T9C	3050 x 2030	3

Not suitable for outdoor applications.

PERSPEX® cast for Marine Glazing

Colour Number	Colour Number	Colour Number
Bronze 5T02	Blue 7T22	9T38
5T18	7T24	9T56
5T22	Neutral 9T04	9T70
Green 6T08	9T20	
6T22	9T21	
6T25	9T27	

For further information please contact your local Lucite International Sales office.

Secret Signs Colours - Custom Range

Sheet sizes 3050 x 2030 in thickness 3, 4, 5 & 6 mm, silk finish.

Colour Number	Colour Number
Black 'n' Red 4T25	Black 'n' Blue 7T25
Black 'n' Green 6T25	Black 'n' White 9T25

Easy Machining Grade - Standard Range

Grade	Size - mm	Thickness - mm
Green 6H01	3050 x 2030	8
Neutral 9H04	3050 x 2030	8 10 12

Easy Machining Grade - Custom Range

Grade	Size - mm	Thickness - mm
Clear 0H00	3050 x 2030	8 10 12
Opal 1H01	3050 x 2030	8 10 12
Green 6H02, 6H22	3050 x 2030	8 10 12
Neutral 9H01, 9H02	3050 x 2030	8 10 12
Neutral 9H03, 9H05	3050 x 2030	8 10 12

Machine Enclosure (ME) - Custom Range

Grade	Size - mm	Thickness - mm
ME 008 Clear	3050 x 2030	12

Coloured Silk - (one side Anti-Reflective) - Custom Range

Grade	Size - mm	Thickness - mm
Silk Standard and custom range colours	3050 x 2030	3 4 5 6

UV Absorbing grades - Custom Range

Grade	Colour Number	Size - mm	Thickness - mm
VA (highly UV absorbing up to ca. 385 nm)	Clear VA 004	3050 x 2030	3 4 5
VE (highly UV absorbing from ca. 400 nm)	Clear VE 003	3050 x 2030	3 4 5
	Opal/White VE 031	3050 x 2030	3 4 5

Patterned textures - Custom Range (Lead times available on request)

Pattern	Colour Number	Size - mm	Thickness - mm
Pyramid	Clear PY 000	2000 x 1200	3
Stipple ¹ (one side only) (limited availability)	Clear ST 000	3050 x 2030	3 4 5 6 8 10 12
	Brown ST 5T23	3050 x 2030	3 4 5 6 8 10 12
	Green ST 6T22	3050 x 2030	3 4 5 6 8 10 12
Ripple ^{**} (both sides) Similar to Stipple texture but with coarser structure (limited availability)	Clear RI 000	3050 x 2030	3 4 5 6 8 10 12
	Brown RI 5T18	3050 x 2030	3 4 5 6 8 10 12
	Brown RI 5T21	3050 x 2030	3 4 5 6 8 10 12
	Brown RI 5T23	3050 x 2030	3 4 5 6 8 10 12
	Brown RI 5T24	3000 x 2000	15 20
	Green RI 6T22	3000 x 2000	15 20
	Neutral RI 9T26	3000 x 2000	15 20
Neutral RI 9T27	3000 x 2000	15 20	

¹ Other sizes available on request.

^{**} Please check availability with sales office.

PERSPEX® Light Management Solutions - Standard Range

These products offer tailored solutions to the edge lit sign and display market.

Grade	Size - mm	Thickness - mm
PERSPEX® S-Lux SL 000	3050 x 2030	8 10 12
PERSPEX® D-Lux DL 000	3050 x 2030	10

PERSPEX® Light Management Solutions - Custom Range

Grade	Size - mm	Thickness - mm
PERSPEX® S-Lux SL 000	3050 x 2030	5
PERSPEX® D-Lux DL 000	3050 x 2030	8
PERSPEX® PRISMEX® PR 000	On request	8 10 15 20

For further information and literature please contact your local Lucite International sales office.

PERSPEX® FROM LUCITE® XT EXTRUDED ACRYLIC SHEET

Cut to size and over-length sheets are available on request for the extruded range.
PERSPEX® XT Solid colours are available on request.

Clear Sheet - Standard Range

Colour Number	Size - mm	Thickness - mm
Clear 0X00	3050 x 2050	2 2.5 3 4 5 6 8 10
	3050 x 2000	1.5
	2550 x 2050	2 3 4 5 6 8
	2050 x 1250	2 2.5 3 4 5 6 8

Clear Sheet - Custom Range

Colour Number	Size - mm	Thickness - mm
Clear 0X00	3050 x 2050	12 15 18 20 25
	2550 x 2050	2.5 10 12 15 18 20 25
	2050 x 1250	10 12 15 18 20 25

Silk Clear Anti-Reflective - Standard Range

Colour Number	Size - mm	Thickness - mm
Silk Clear SK 0X01	3050 x 2050	1.5 2 3

Silk Clear Anti-Reflective - Custom Range

Colour Number	Size - mm	Thickness - mm
Silk Clear SK 0X01	3050 x 2050	4 5
	2550 x 2050	1.5 2 3 4 5

UV Transmitting grade - Custom Range

Colour Number	Size - mm	Thickness - mm
Clear 0X02	3050 x 2050	2 3 4 5

PERSPEX® FROM LUCITE® XT EXTRUDED ACRYLIC SHEET
Opal/White and Glass-Look Sheet - Standard Range

Colour Number	LT%	Size - mm	Thickness - mm
Opal/White 1X10 (similar to 028)	28	3050 x 2050	2 3 4 5 6
Opal/White 1X20 (similar to 050)	35	3050 x 2050	2 3 4 5
Opal/White 1X30 (similar to 040)	45	3050 x 2050	3 4
Glass-Look 6X21	90	3050 x 2050	3 5

Opal/White, Glass-Look, Bronze and Smoke Grey Sheet - Custom Range

Colour Number	LT%	Size - mm	Thickness - mm
Opal/White 1X09 (similar to 069)	9	3050 x 2050 2550 x 2050	3 4 5 6 3 3 4 5 6
Opal/White 1X10 (similar to 028)	28	2550 x 2050	2 3 4 5 6
Opal/White 1X20 (similar to 050)	35	3050 x 2050 2550 x 2050	2 5 6 2 3 3 4 5 6
Opal/White 1X30 (similar to 040)	45	3050 x 2050 2550 x 2050	2 5 6 2 3 3 4 5 6
Opal/White 1X70 (similar to 030)	79	3050 x 2050 2550 x 2050	2 3 3 4 5 6 2 3 3 4 5 6
Glass-Look 6X21	90	3050 x 2050	4 6 8 10 12 15 20
Glass-Look Silk SK 6X21	90	3050 x 2050	2 3 5 6 8 10 12 15 20
Bronze 9X52	56	3050 x 2050	3 4 5 6 8
Smoke Grey 9X91	19	3050 x 2050	3 4 5 6

Mirror - Standard Range

Colour Number*	Size - mm	Thickness - mm
Mirror 5507	2000 x 1500	3

*Other thicknesses and colours are available on request subject to suitable minimum quantity.

PERSPEX[®] FROM LUCITE[®] XT EXTRUDED ACRYLIC SHEET

PERSPEX[®] XT IM (EXTRUDED) - Standard Range

Grade	Colour Number	LT%	Size - mm	Thickness - mm
IM50	Clear 0F00	90	3050 x 2050	2 3 4
IM60	Clear 0D00	89	3050 x 2050	3 4 5 6
	Opal/White 1D10	28	3050 x 2050	3

PERSPEX[®] XT IM (EXTRUDED) - Custom Range

Grade	Colour Number	LT%	Size - mm	Thickness - mm
IM50*	Clear 0F00	90	3050 x 2050	1.5 2.5 5 6 8 15
			2550 x 2050	1.5 2 2.5 3 4 5 6
	Opal/White 1F20	35	3050 x 2050	1.5 2 2.5 3 4 5 6 8
	Opal/White 1F10	28	3050 x 2050	1.5 2 2.5 3 4 5 6 8
			2550 x 2050	1.5 2 2.5 3 4 5 6
IM50 Silk	Clear Sk 0F01	>89	3050 x 2050	1.5 2 2.5 3 4 5 6
	Opal/White SK 1F10	28	3050 x 2050	1.5 2 2.5 3 4 5 6
IM60*	Clear 0D00	89	3050 x 2050	1.5 2 8
			2550 x 2050	1.5 2 2.5 3 4 5 6
	Opal/White 1D10	28	3050 x 2050	2 4 8
			2550 x 2050	4 5 6
IM60 Silk	Clear SK 0D01	>88	3050 x 2050	1.5 2 2.5 3 4 5 6
	Opal/White SK 1D10	28	3050 x 2050	1.5 2 2.5 3 4 5 6

*If thickness is 1.5mm, the width is not 2050 but 2000 mm.